

# TanKeBlue

**Semiconductor Co., Ltd.**

## **Silicon Carbide Substrates**

### **Product Specifications**

4H N-Type  
6H N-Type and 6H Semi-insulating

## SILICON CARBIDE MATERIAL PROPERTIES

Property	4H-SiC, Single Crystal	6H-SiC, Single Crystal
Lattice Parameters	a=3.076 Å c=10.053 Å	a=3.073 Å c=15.117 Å
Stacking Sequence	ABCB	ABCACB
Mohs Hardness	≈9.2	≈9.2
Density	3.21 g/cm <sup>3</sup>	3.21 g/cm <sup>3</sup>
Therm. Expansion Coefficient	4-5×10 <sup>-6</sup> /K	4-5×10 <sup>-6</sup> /K
Refraction Index @750nm	n <sub>o</sub> = 2.61 n <sub>e</sub> = 2.66	n <sub>o</sub> = 2.60 n <sub>e</sub> = 2.65
Dielectric Constant	c~9.66	c~9.66
Thermal Conductivity (N-type, 0.02 ohm.cm)	a~4.2 W/cm·K@298K c~3.7 W/cm·K@298K	
Thermal Conductivity (Semi-insulating)	a~4.9 W/cm·K@298K c~3.9 W/cm·K@298K	
Band-gap	3.23 eV	3.02 eV
Break-Down Electrical Field	3-5×10 <sup>6</sup> V/cm	3-5×10 <sup>6</sup> V/cm
Saturation Drift Velocity	2.0×10 <sup>5</sup> m/s	2.0×10 <sup>5</sup> m/s

## Applications

III-V Nitride Deposition

Optoelectronic Devices

High-Power Devices

High-Temperature Devices

High-Frequency Power Devices

**天科合达 2 英寸 SiC 晶片产品标准**  
**2 inch diameter Silicon Carbide (SiC) Substrate Specification**

等级 Grade		工业级 Production	研究级 Research Grade	试片级 Dummy Grade
直径	Diameter	50.8 mm±0.38 mm		
厚度	Thickness	330 μm±25μm		
晶片方向	Wafer Orientation	On axis : <0001>±0.5° for 6H-N/4H-N/6H-SI      Off axis : 4.0° toward <1120>±0.5° for 4H-N		
微管密度	Micropipe Density	≤5 cm <sup>-2</sup>	≤15 cm <sup>-2</sup>	≤50 cm <sup>-2</sup>
电阻率	Resistivity	4H-N	0.015~0.028 Ω·cm	
		6H-N	0.02~0.1 Ω·cm	
		6H-SI	>1E5 Ω·cm	(90%) >1E5 Ω·cm
主定位边方向	Primary Flat	{10-10}±5.0°		
主定位边长度	Primary Flat Length	15.88 mm±1.65 mm		
次定位边长度	Secondary Flat Length	8.0 mm±1.65 mm		
次定位边方向	Secondary Flat Orientation	Silicon face up: 90° CW. from Prime flat ±5.0°		
边缘	Edge exclusion	1 mm		
总厚度变化/弯曲度/翘曲度 TTV/Bow /Warp		≤15μm /≤25μm /≤25μm		
表面粗糙度	Roughness	Polish	Ra≤1 nm	
		CMP	Ra≤0.5 nm	
裂纹(强光灯观测) # Cracks by high intensity light		None	None	1 allowed, ≤1 mm
六方空洞 (强光灯观测) * Hex Plates by high intensity light		Cumulative area≤1 %	Cumulative area≤2 %	Cumulative area≤5 %
多型(强光灯观测)* Polytype Areas by high intensity light		None	Cumulative area≤2 %	Cumulative area≤5%
划痕(强光灯观测)*& Scratches by high intensity light		3 scratches to 1× wafer diameter cumulative length	5 scratches to 1× wafer diameter cumulative length	8 scratches to 1× wafer diameter cumulative length
崩边#	Edge chip	None	3 allowed, ≤0.5 mm each	5 allowed, ≤1 mm each
表面污染物 (强光灯观测) Contamination by high intensity light		None		

Notes:

\* Defects limits apply to entire wafer surface except for the edge exclusion area.

# Defects shall be existed in the edge area, only defect beyond of the prescribed scope could be considered as reject cause. & the scratches should be checked on Si face only.

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**天科合达 3 英寸 SiC 晶片产品标准**  
**3 inch diameter Silicon Carbide (SiC) Substrate Specification**

等级 Grade		工业级 Production	研究级 Research Grade	试片级 Dummy Grade
直径	Diameter	76.2 mm±0.38 mm		
厚度	Thickness	350 μm±25μm		
晶片方向	Wafer Orientation	On axis : <0001>±0.5° for 4H-N/6H-SI      Off axis : 4.0° toward <1120>±0.5° for 4H-N		
微管密度	Micropipe Density	≤5 cm <sup>2</sup>	≤15 cm <sup>2</sup>	≤50 cm <sup>2</sup>
电阻率	Resistivity	4H-N	0.015~0.028 Ω·cm	
		6H-SI	>1E5 Ω·cm	(90%) >1E5 Ω·cm
主定位边方向	Primary Flat	{10-10}±5.0°		
主定位边长度	Primary Flat Length	22.22 mm±3.17 mm		
次定位边长度	Secondary Flat Length	11.18 mm±1.52 mm		
次定位边方向	Secondary Flat Orientation	Silicon face up : 90° CW. from Prime flat ±5.0°		
边缘	Edge exclusion	2 mm		
总厚度变化/弯曲度/翘曲度 TTV/Bow /Warp		≤15μm /≤25μm /≤35μm		
表面粗糙度	Roughness	Polish	Ra≤1 nm	
		CMP	Ra≤0.5 nm	
裂纹(强光灯观测) # Cracks by high intensity light		None	1 allowed, ≤1 mm	1 allowed, ≤2 mm
六方空洞 (强光灯观测) * Hex Plates by high intensity light		Cumulative area ≤1%	Cumulative area ≤2%	Cumulative area ≤5%
多型(强光灯观测)* Polytype Areas by high intensity light		None	Cumulative area≤2 %	Cumulative area≤5%
划痕(强光灯观测)*& Scratches by high intensity light		3 scratches to 1× wafer diameter cumulative length	5 scratches to 1× wafer diameter cumulative length	8 scratches to 2× wafer diameter cumulative length
崩边#      Edge chip		None	3 allowed, ≤0.5 mm each	5 allowed, ≤1 mm each
表面污染物 (强光灯观测) Contamination by high intensity light		None		

Notes:

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**天科合达 4 英寸 SiC 晶片产品标准**  
**4 inch diameter Silicon Carbide (SiC) Substrate Specification**

等级 Grade		Z 级 Zero MPD	工业级 Production	研究级 Research Grade	试片级 Dummy Grade
直径	Diameter	100.0 mm±0.5 mm			
厚度	Thickness	350 μm±25μm			
晶片方向	Wafer Orientation	Off axis : 4.0° toward $\langle 11\bar{2}0 \rangle \pm 0.5^\circ$ for 4H-N		On axis : $\langle 0001 \rangle \pm 0.5^\circ$ for 6H-SI	
微管密度	Micropipe Density	$\leq 1 \text{ cm}^{-2}$	$\leq 5 \text{ cm}^{-2}$	$\leq 15 \text{ cm}^{-2}$	$\leq 50 \text{ cm}^{-2}$
电阻率	Resistivity	4H-N	0.015~0.028 Ω·cm		
		6H-SI	$\geq 1\text{E}5 \text{ Ω}\cdot\text{cm}$		(90%) $\geq 1\text{E}5 \text{ Ω}\cdot\text{cm}$
主定位边方向	Primary Flat	{10-10}±5.0°			
主定位边长度	Primary Flat Length	32.5 mm±2.0 mm			
次定位边长度	Secondary Flat Length	18.0mm±2.0 mm			
次定位边方向	Secondary Flat Orientation	Silicon face up: 90° CW. from Prime flat ±5.0°			
边缘去除	Edge exclusion	3 mm			
总厚度变化/弯曲度/翘曲度 TTV/Bow /Warp		$\leq 15\mu\text{m} / \leq 25\mu\text{m} / \leq 40\mu\text{m}$			
表面粗糙度	Roughness	Polish	Ra≤1 nm		
		CMP	Ra≤0.5 nm		
裂纹(强光灯观测) # Cracks by high intensity light		None	1 allowed, $\leq 2 \text{ mm}$		Cumulative length $\leq 10\text{mm}$ , single length $\leq 2\text{mm}$
六方空洞 (强光灯观测) * Hex Plates by high intensity light		Cumulative area $\leq 1\%$	Cumulative area $\leq 2\%$		Cumulative area $\leq 5\%$
多型(强光灯观测)* Polytype Areas by high intensity light		None	Cumulative area $\leq 2\%$		Cumulative area $\leq 5\%$
划痕(强光灯观测)*& Scratches by high intensity light		3 scratches to 1× wafer diameter cumulative length	5 scratches to 1× wafer diameter cumulative length		5 scratches to 1× wafer diameter cumulative length
崩边#	Edge chip	None	3 allowed, $\leq 0.5 \text{ mm}$ each		5 allowed, $\leq 1 \text{ mm}$ each
表面污染物 (强光灯观测) Contamination by high intensity light		None			

Notes:

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**天科合达 6 英寸 4H-N SiC 晶片产品标准**  
**6 inch diameter, 4H-N Silicon Carbide (SiC) Substrate Specification**

等级 Grade	Z 级 Zero MPD	工业级 Production Grade	研究级 Research Grade	试片级 Dummy Grade
直径 Diameter	150.0 mm±0.25 mm			
厚度 Thickness <sup>△</sup>	500 μm±25μm			
晶片方向 Wafer Orientation	Off axis : 4.0° toward <1120>±0.5° for 4H-N			
主定位边方向 Primary Flat	{10-10}±5.0°			
主定位边长度 Primary Flat Length	47.5 mm±2.5 mm			
边缘 Edge exclusion	3 mm			
总厚度变化/弯曲度/翘曲度 TTV/Bow /Warp	≤15μm / ≤40μm / ≤60μm			
微管密度 Micropipe Density	≤1 cm <sup>-2</sup>	≤5 cm <sup>-2</sup>	≤15 cm <sup>-2</sup>	≤50 cm <sup>-2</sup>
电阻率 Resistivity	0.015~0.028 Ω·cm			
表面粗糙度 Roughness	Polish Ra≤1 nm			
	CMP Ra≤0.5 nm			
裂纹(强光灯观测) # Cracks by high intensity light	None		1 allowed, ≤2 mm	Cumulative length≤10mm, single length≤2mm
六方空洞(强光灯观测)* Hex Plates by high intensity light	Cumulative area ≤1%		Cumulative area ≤2%	Cumulative area ≤5%
多型(强光灯观测)* Polytype Areas by high intensity light	None		Cumulative area≤2%	Cumulative area≤5%
划痕(强光灯观测)*& Scratches by high intensity light	3 scratches to 1× wafer diameter cumulative length		5 scratches to 1× wafer diameter cumulative length	5 scratches to 1× wafer diameter cumulative length
崩边# Edge chip	None		3 allowed, ≤0.5 mm each	5 allowed, ≤1 mm each
表面污染物(强光灯观测) Contamination by high intensity light	None			

Notes:

△ Thickness of 350μm±25μm is available upon request.

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